

## MATERIAL SAFETY DATA SHEET

**S1025A EXP 1224**Version Number 1.0  
Revision Date 04/25/2002Page 1 of 5  
Print Date 11/4/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395

Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : S1025A EXP 1224

Product code : X15023304401

Chemical Name : Mixture

CAS-No. : Mixture

Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS**

There are no known hazardous ingredients in this product.

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Ingestion, Eyes, Skin contact**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.

Ingestion : May be harmful if swallowed.

Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.

Skin : Avoid skin contact. Product contains unreacted organic peroxides which may cause mild skin irritation.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.**Medical Conditions Aggravated by Exposure:** : None known.

## MATERIAL SAFETY DATA SHEET

**S1025A EXP 1224**

Version Number 1.0  
Revision Date 04/25/2002

Page 2 of 5  
Print Date 11/4/2011

**4. FIRST AID MEASURES**

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

- Flash point : Not applicable
- Flammable Limits  
Upper explosion limit : Not applicable  
Lower explosion limit : Not applicable
- Autoignition temperature : Not relevant
- Suitable extinguishing media : water, dry powder, foam, carbon dioxide (CO<sub>2</sub>).
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : None

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

- Handling : Traces of methanol may be present when first opening package. Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation. Take measures to prevent the build up of electrostatic charge.

## MATERIAL SAFETY DATA SHEET

**S1025A EXP 1224**

Version Number 1.0

Page 3 of 5

Revision Date 04/25/2002

Print Date 11/4/2011

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. Keep away from heat. Excessive storage temperature and humidity can degrade product performance.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Respiratory protection : No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors. During processing and cross-linking, product can give off by-products such as methanol. By-product vapors may be flammable. User must provide necessary precautions such as adequate ventilation to prevent accumulation and ignition of vapors.

Exposure limit(s)

There are no known hazardous ingredients in this product.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets	Specific Gravity	: Not determined
Color	: NOT APPLICABLE	Bulk density	: Not established
Odor	: characteristic	Vapor pressure	: Not applicable
Melting point/range	: 115°C - 135°C (240°F - 275°F)	Vapor density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

**10. STABILITY AND REACTIVITY**

Stability : Stable.

## MATERIAL SAFETY DATA SHEET

**S1025A EXP 1224**

Version Number 1.0  
Revision Date 04/25/2002

Page 4 of 5  
Print Date 11/4/2011

Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	To avoid thermal decomposition, do not overheat. Prolonged heating may result in product degradation.
Incompatible Materials	:	Very strong acids, oxidizing and reducing agents.
Hazardous decomposition products	:	Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), other hazardous materials, and smoke are all possible. Traces of alcohols, acetophenone, alpha-methylstyrene, acetone, methane, ethane, or other byproducts may be liberated during processing or decomposition.

### 11. TOXICOLOGICAL INFORMATION

There are no known hazardous ingredients in this product.

### 12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	:	Not applicable

### 13. DISPOSAL CONSIDERATIONS

Product	:	Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

### 14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	:	Not regulated for transportation.
ICAO/IATA	:	Not regulated for transportation.

## MATERIAL SAFETY DATA SHEET

**S1025A EXP 1224**Version Number 1.0  
Revision Date 04/25/2002Page 5 of 5  
Print Date 11/4/2011

IMO / IMDG : Not regulated for transportation.

**15. REGULATORY INFORMATION**

## US Regulations:

- OSHA Status : Product is non-hazardous
- TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.
- California Proposition 65 : This product does not contain a substance listed by California Prop 65.

## Canadian Regulations:

- WHMIS Classification : Not controlled.
- DSL : Listed.

## National Inventories:

- Australia AICS : Listed.
- China IECS : Listed.
- Europe EINECS : Not determined.
- Japan ENCS : Not determined.
- Korea KECI : Listed.
- Philippines PICCS : Listed.

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.