#### 321C BLUE GREEN

Version Number 1.0 Revision Date 07/10/2025



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# SAFETY DATA SHEET

#### **321C BLUE GREEN**

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	321C BLUE GREEN Mixture Mixture CC10413715 liquid
		or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION ColorMatrix Group Inc. 680 North Rocky River Drive, Berea, Ohio, 44017-1628, USA +1 216 622 0100
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

## Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

#### **GHS label elements**

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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

## Section 3. Composition/information on ingredients

Not available.

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10413715

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 25 - <= 50	13463-67-7
Miscellaneous Compounds Distillates, petroleum, hydrotreated middle	>= 10 - <= 25	5-56-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

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Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, a	cute a	and delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical at	tentio	on and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
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See toxicological information (Section 11)

## Section 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO <sub>2</sub> .
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Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for contain	ment a	nd cleaning up
Small spill Large spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water- insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material
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e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

#### Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Miscellaneous Compounds Distillates, petroleum, hydrotreated middle	None.

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Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

#### **Appearance**

Physical state	:	liquid [liquid]
Color	:	BLUE

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Odor	:	Faint odor.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	<b>Dynamic:</b> Not available.
		Kinematic: Not available.

## Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

#### Information on toxicological effects

Acute toxicity

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LC50 Inhal Dusts and r LD50 Dern LD50 Dern	mists nal nal	Rat - Male Rabbit Rabbit e.Not fully to		6.82 Mg/l > 5,000 mg/kg > 2,000 mg/kg	4 h - -
Dusts and 1 LD50 Dern LD50 Dern	mists nal nal	Rabbit Rabbit		> 5,000 mg/kg	-
LD50 Dern LD50 Dern	nal nal	Rabbit	ested.		
LD50 Dern	nal	Rabbit	ested.		
		1	ested.		-
:	Mixture	Not fully to	ested.		
:	Mixture	e.Not fully to	ested.		
:	Mixtur	e.Not fully (	ested.		
		2			
:	Mixtur	e.Not fully t	ested.		
:	Mixtur	e.Not fully t	ested.		
:	Mixtur	e.Not fully	ested.		
:	Mixtur	e.Not fully 1	ested.		
OSHA	IAI	RC	NTP		
-		-	-		
	: : : OSHA	: Mixtur : Mixtur : Mixtur : Mixtur : Mixtur : Mixtur	<ul> <li>Mixture.Not fully t</li> </ul>	<ul> <li>Mixture.Not fully tested.</li> </ul>	<ul> <li>Mixture.Not fully tested.</li> </ul>

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Not available.

#### **Aspiration hazard**

Name			Result
Miscellaneous Compounds Distillates,	petro	oleum,	ASPIRATION HAZARD - Category 1
hydrotreated middle	•		
Information on the likely routes of exposure	:	Not available	2.
Potential acute health effects			
Eye contact	:	No known si	gnificant effects or critical hazards.
Inhalation	:		gnificant effects or critical hazards.
Skin contact	:		gnificant effects or critical hazards.
Ingestion	:	No known si	gnificant effects or critical hazards.
Symptoms related to the physical, ch	emi	cal and toxicol	logical characteristics
Eye contact	:	No specific d	ata.
Inhalation	:	No specific d	
Skin contact	:	No specific d	
Ingestion	:	No specific d	
Delayed and immediate effects and a	lso c	chronic effects	from short and long term exposure
Short term exposure			
		NT-( 1-1-1-	
Potential immediate effects Potential delayed effects	:	Not available Not available	
r otentiai delayed enects	•	not available	·.
Long term exposure			
Potential immediate effects	:	Not available	
Potential delayed effects	-	Not available	-
Potential chronic health effects			
Conclusion/Summary	:	Mixture.Not	fully tested.
General	:	No known si	gnificant effects or critical hazards.
Carcinogenicity	:		gnificant effects or critical hazards.
Mutagenicity	:		gnificant effects or critical hazards.
Teratogenicity	-	Not available	
Developmental effects	-	Not available	
P	-		

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:

 $\frac{\textbf{Acute toxicity estimates}}{N/A}$ 

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

## Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
Conclusion/Summary	: Not available.		
Persistence and degradability	<u>,</u>		
Conclusion/Summary	: Not available.		
<b><u>Bioaccumulative potential</u></b> Not available.			
Mobility in soil			
Soil/water partition coefficie (KOC)	ent : Not available.		
Other adverse effects	: No known significant	effects or critical hazards.	
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## Section 13. Disposal considerations

**Disposal methods** 

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

## Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
IATA	:	Not classified as dangerous goods under transport regulations.
IMDG	:	Not classified as dangerous goods under transport regulations.

## Section 15. Regulatory information

U.S. Federal regulations	:	<ul> <li>United States - TSCA 12(b) - Chemical export notification: None of the components are listed.</li> <li>United States - TSCA 4(a) - Final Test Rules: Not listed</li> <li>United States - TSCA 4(a) - ITC Priority list: Not listed</li> </ul>
		United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not listed
		<b>United States - TSCA 5(a)2 - Proposed significant new use rules:</b> Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed

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		United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phthalocyanine green Phthalocyanine Blue United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

#### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

#### **Composition/information on ingredients**

No products were found.

Titanium oxide (TiO2) $>= 25 - <=$	50 CARCINOGENICITY - Category 2

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Miscellaneous Compounds	>= 10 - <= 25	ASPIRATION HAZARD - Category 1
Distillates, petroleum,		
hydrotreated middle		

Not applicable.

State regulations		
Massachusetts	:	The following components are listed: Titanium dioxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Titanium dioxide Phthalocyanine green Phthalocyanine Blue
Pennsylvania	:	The following components are listed: Titanium dioxide
		Phthalocyanine green
		Phthalocyanine Blue

#### California Prop. 65

**WARNING:** This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

Philippines	:	All components are listed or exempted.
New Zealand	:	All components are listed or exempted.
		Japan inventory (ISHL): Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted.
<b>Eurasian Economic Union</b>	:	Russian Federation inventory: Not determined.
China	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
Australia	:	All components are listed or exempted.
<u>International regulations</u> <u>Inventory list</u>		
Canada inventory	:	All components are listed or exempted.
United States inventory (TSCA 8b)	:	Not determined.

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Republic of Korea	:	All components are listed or exempted.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	Not determined.
Viet Nam	:	Not determined.

## Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<b>Histor</b> y		
Date of printing	:	07/11/2025
Date of issue/Date of revision	:	07/10/2025
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the

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sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.